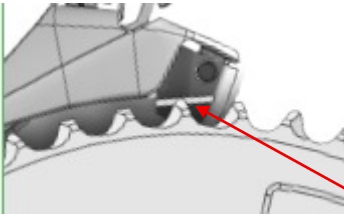


## Dr David's SRAM Front Derailleur with YAW setup guide

You will need 4mm and 2.5mm hex (allen) keys.

Familiarise yourself with the various bolts and parts on page two.



**Step 1: Height** - With chain in small ring adjust the height of front derailleur so that the outer plate of the derailleur cage clears the tallest tooth of the large chain ring by 1-2mm (or use the guide line). Use the inner limit screw to position the outer derailleur plate. Ensure cable anchor bolt is loosened.

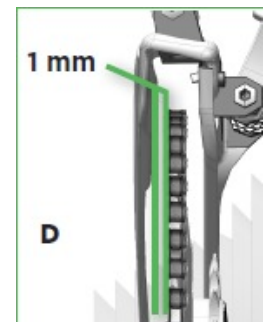
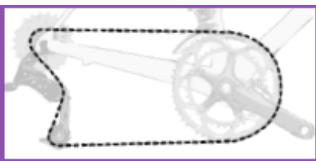


**Step 2: Turn the inner limit** (the one nearest the bike frame) screw while pedaling until the chain shifts up into the large chain ring. If necessary undo the outer limit screw a few turns.

**Step 3: Alignment** - To properly align Front Derailleur, line up the hash marks at the front and rear of the derailleur cage with the centre of the large chain ring teeth (even easier if done before fitting the chain).

**Use the inner limit screw to make lateral adjustments and the front anchor bolt to make rotational and height adjustments.**

**Step 4: Set outer limit.** Adjust the outer limit of the front derailleur by turning inner limit so there is a 1mm clearance between outer plate and chain. Now turn outer limit screw clockwise until you just feel resistance.



**Step 5: Anchor the front derailleur cable.** Make sure the the changer is in the large chain ring position before pulling cable tight and anchoring the cable with the anchor bolt.



**Step 6: Set inner limit.** Use the shifter to release the cable tension by downshifting as you would for a shift into the small chain ring. Shift the rear derailleur into the largest cog.

Back off the inner limit screw while pedaling to shift the chain down. Continue to back off the inner limit screw until chain noise disappears then turn screw another 45 degrees.

**Step 7: Check** to see that the derailleur is shifting properly and make small adjustments as necessary to dial in the shifting. Use the barrel adjuster (found in the cable at the handlebars) as necessary.



**Step 8: Install chain watcher** so that it is as close to the chain as possible when the chain is in the small chain ring up front and the large cog in the back without the chain watcher actually touching the chain. Slacken the fixing screw slightly and tweak the adjuster screw while applying inward pressure on the watcher then tighten fixing screw.

## Front derailleur bolts and chain watcher fixing

